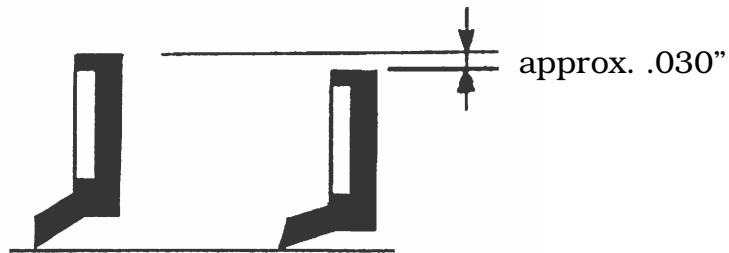
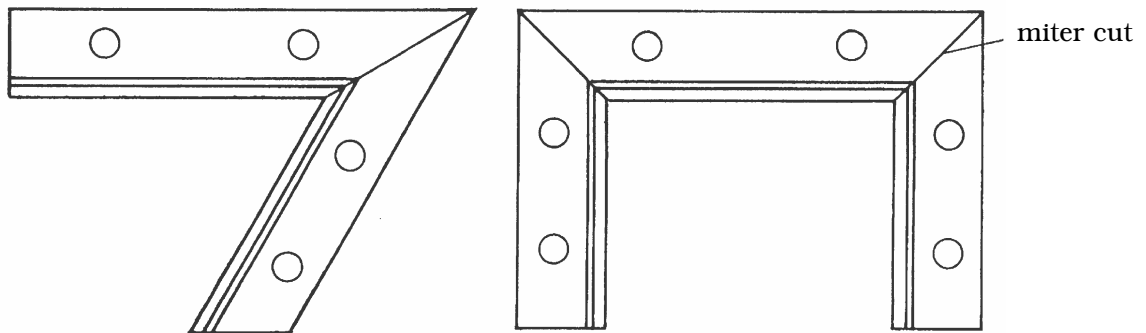


## Instructions for Fabricating Way Wipers from Standard Straight Lengths

1. The cut wiper should be attached to the moving part, allowing for a compression of the wiper of approximately .030"



2. Based on the above, the straight lengths should be miter cut to fit the specific way as illustrated below. Drill holes for mounting. You may use an industrial strength super glue to seal the seams, if needed.



3. Use a fine tooth metal cutting blade, a band saw, a circular saw, an electric saw or hand saw to cut our wipers. The best method is using a circular saw with a disk thickness of 1 mm (approximately 0.04"). Make the cut slowly in order to avoid super heating the rubber.



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